



COOLING

THERMASOLV™ CF1

DIELECTRIC HEAT TRANSFER FLUID

BOILING POINT: 170°C / 338°F

NON-FLAMMABLE & HIGH CRITICAL TEMPERATURE

BENEFITS

THERMASOLV CF1 is a dielectric heat transfer fluid, dedicated for 1-phase immersion or direct cooling systems. It's high electrical insulation properties allows to immerse electronics & electrical devices under power in the fluid. The favorable characteristics of the product's viscosity, density and surface tension allows optimal surface contact, which contributes to a superior heat transfer performance.

It's very good compatibility with all metals, a wide range of plastics & elastomers and the chemical stability of the fluid, makes THERMASOLV CF1 an ideal fluid for immersion cooling.

THERMASOLV CF1 is formulated with safety in mind. It is non-toxic, has no mentioning of any EUH-phrases, is non-flammable and has no flash point.

PERFORMANCE	<ul style="list-style-type: none"> ▪ Excellent thermal conductivity ▪ Very low surface tension ▪ High electrical insulation ▪ Low kinetic viscosity & low freezing point limit the load on pumps
COST	<ul style="list-style-type: none"> ▪ Thermally and chemically stable in use ▪ Can be returned for recycling and re-use ▪ No flash point: does not require the use of explosion proof equipment
HSE	<ul style="list-style-type: none"> ▪ No Ozon depletion potential (ODP) ▪ Non-flammable

SPECIFICATIONS

SPECIFICATIONS	VALUES	METHODS
Aspect	Colorless, clear	Visual
Purity (%)	> 99,5	Internal / MO.SB.10033

CHARACTERISTICS

CHARACTERISTICS	VALUES
Boiling point (°C / °F)	170 / 338
Thermal conductivity (W/m-K)	0.065
Flash point	No
Pour Point (°C/°F)	-100 / -148
Surface tension (dynes/cm)	17
Density (g/cm ³)	1,77
Vapor pressure (kPa)	0.1
Solubility water in fluid (ppm weight)	<14
Kinematic viscosity (cSt)	1.81
Dielectric Constant @ 1kHz	1.93
Dielectric Strength Range, 0.1" gap (kV)	>40

PROCESS RECOMMENDATION

The best process will depend on factors such as operating conditions & equipment. Our team is ready to advise you.

- Although this product has very good compatibility properties, we cannot foresee all materials that could be exposed to the fluid. We strongly recommend testing before use.

PROCESSES

The product can be used in the following processes:

- Immersion cooling (only 1-phase)
- Direct cooling, where the fluid flows through cold plates or tubes (only 1-Phase)
- Specific manufacturing processes which need stable and uniform cooling
- Dielectric testing

TEMPERATURE LIMITS

1-phase system

- Recommended Temperature Minimum: -100°C / -148°F
- Recommended Temperature Maximal: 160°C / 320°F

PACKAGING, STORAGE & SHELF LIFE

- Keep products in closed original packaging and store at room temperature.
- Shelf life is minimum 18 months from production date when kept in recommended conditions. The shelf life provides a guarantee of delivering new product and proper storage (no packaging leakages, no accidentally contamination). Once the product is used in a process it is designed for, there is no degradation of quality or performance over time.

AVAILABLE PACKAGING



8 Kg DRUM



15 Kg DRUM

HEALTH, SAFETY & ENVIRONMENT

THERMASOLV CF1 is not a **GREENWAY** product. Although fully in line with safety & environmental regulations, this product doesn't match our strict criteria to be labelled as a Greenway product.

More info on our Greenway concept via this [link](#)



LOOKING FOR A MORE SUSTAINABLE SOLUTION?

GREENWAY ALTERNATIVE

- THERMASOLV CF2
- THERMASOLV IM1
- THERMASOLV IM2

PROPERTIES	IM1	IM2	CF1	CF2	CF3
Ozone Depleting Potential (ODP)	0,000	0,000	0,000	0,000	0,000
Global Warming Potential (GWP)	320	<1	7800	120	<200
VOC	yes	yes	yes	yes	yes
Flashpoint	no	no	no	no	no

Contains no Reach Substances (on Candidate list, Annex XIV & XVII) / Contains no persistent organic pollutant (EC 850/2004) / Contains no Import/Export Hazardous substances (EU 649/ 2012)

Used polluted product can be returned to us for recycling if regulations permit. Please contact your local sales contact for more details on our ECOPROGRAM.

Please refer always to the Safety Data Sheet (SDS or MSDS) prior to use. Our SDS can be downloaded at www.quickfds.com. We will request to provide your email address, so we can automatically send you a new version of the SDS when a future update would occur.

TECHNICAL SUPPORT & FREE-OF-CHARGE TESTING

Inventec has a worldwide dedicated Technical Support team to help you along the different stages of our cooperation.

Depending on your request, we provide online or onsite support

- to select the right product based on your specific needs
- to assist you in your product qualification process
- to guide you with the initial set up of you process at all your worldwide manufacturing facilities
- to provide fast response on technical issues which could occur at any time during mass production

Contact our technical support via contact@inventec.dehon.com or your local sales representative.

ABOUT INVENTEC

Inventec is a global provider of CLEANING, SOLDERING, COATING and COOLING materials for Electronic, Semiconductor and Industrial applications. For over 60 years we have shown leadership in innovation by putting HEALTH IMPACT, SUSTAINABILITY and RELIABILITY at the core of our product development.

With ISO 9001 & 14001 production sites in France, Switzerland, USA, Mexico, Malaysia and China we can guarantee a smooth and cost-effective supply chain.

We supply to many industries but the excellent performance of our products in applications which demand high reliability, leads us to focus especially on the AUTOMOTIVE, AEROSPACE, SEMICONDUCTOR, ENERGY and MEDICAL industry.

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S O L D E R I N G • C L E A N I N G • C O A T I N G

In accordance with the Annex II of Directive 2011/65/UE (RoHS), including its amendments, we certify that this product does not contains quantities above 0.1% of Hg, Pb, Cr VI, PBB, PBDE, DEHP, BBP, DBP, DIBP and above 0.01% of Cd

This data is based on information that the manufacturer believes to be reliable and offered in good faith. In no event will INVENTEC PERFORMANCE CHEMICALS be responsible for special, incidental and consequential damages. The user is responsible to the Administrative Authorities (regulations for the protection of the Environment) for the conformity of his installation.

Inventec Performance Chemicals – 26 rue de Coulons. 94360 Bry-sur-Marne, France
Limited company with capital of 600 000€ - 964 500 706 RCS Créteil